



SERVIPROOF-160 HD®

Highly Flexible, Two Component, Waterproofing Cementitious Slurry

Description

Serviproof-160 HD is a Two component, highly flexible waterproofing slurry for concrete and masonry based on a blend of Portland cement, siliceous graded fillers, additives (part A) and modified acrylic polymer (part B). After mixing part A with part B it will produce workable slurry that can be applied by brush or trowel. **Serviproof-160 HD** complies with the requirements of standard: **EN 14891** as Liquid-applied water impermeable product class **CM01P**.

Advantages

- Highly flexible with excellent crack bridging abilities
- Very low capillary absorption with good breathability.
- Resists carbonation providing excellent protection to steel reinforcement.
- Formulated for short and long term efficiency.
- Suitable for food industry and potable water.
- Excellent adhesion.
- Doesn't need surface smoothing before application.
- Can be used indoor and outdoor.
- Economic and easy to apply
- UV resistant.

Uses

Serviproof-160 HD is ideal to be used for the following operations:

- To protect concrete against concrete decay providing a chemical resistant barrier to corrosive salts and atmospheric gases.
- Waterproofing of water retaining structures such as swimming pools and water tanks.
- Flexible waterproofing of Balconies & Roofs
- Acts a protective coating against moisture for foundations and wet areas.
- To provide protection to concrete surfaces from carbonation and chloride attack.

Standards & Specifications

Color	Grey - beige -White
Toxicity	Non-toxic
Pot life	40mins at 24° C
Fresh density(by Brush)	1.7 Kg/liter
Tensile Adhesion to concrete substrate	≥1.5 N/mm ²
Drying Time	≈ 120 mins at 24° C
Substrate temperature	+5 ° C to +35 ° C
Mixing ratio	25kg powder (Part A) : 10kg liquid polymer (Part B)
Crack bridging abilities: EN 14891 - A.8	Unreinforced: ≥ 3.00 mm Under standard conditions
Elongation at break: ASTM D412	≥ 60 % Under standard conditions
Tensile Strength:	≥ 1.0 Mpa
E-modulus:	≥ 10 Mpa
Impermeability to water, expressed as capillary absorption (kg/m ² ·h ^{0.5}): EN 1062-3	≤ 0,1 kg/m ² · h ^{0.5}
Impermeability to water under pressure 5.0 bar for 7 days of positive lift: EN 14891-A.7	No penetration



Package & Coverage

Serviproof-160 HD is supplied in a group of 25kg bag (Part A) + 10Kg liquid polymer (Part B). After mixing Part A with Part B, the 35 Kg yields about 20 liters of slurry.

The rate of consumption is 1.5 - 2.0 kg/m² for two perpendicular applied coats depending on the substrate.

The minimum number of coats is two coats; additional coats may be required for high hydrostatic pressures.

Allowance should be made for any possible wastage when estimating. Various colors are available for large orders.

Application Instructions

Surface preparation:

All substrates should be clean, free from dust, loose particles, grease, oil or any other foreigner matter.

All concrete surface defects (Honey combs, Rock pockets, air voidsetc.) should be repaired following a proper repair procedure, using **Servultra seal** or **Servirep**. Before applying **Serviproof-160 HD**, all surfaces should be saturated with water with no running water (saturated surface dry).

Mixing:

- In a suitable container add $\frac{3}{4}$ the quantity of the liquid (part B) and Start mixing with a slow speed drill (350 - 450) rpm.
- While mixing, gradually add the powder (part A) and continue mixing to get rid of any lumps.
- Add the rest of the liquid (part B) and continue mixing until the slurry is homogeneous.

Application:

- The slurry will be applied to the prepared SSD surfaces using a suitable brush at the rate of at least two perpendicular coats with a rate of consumption of 0.75 to 1.0 kg/m² for the single coat.
- Apply the second coat as soon as the previous one is dry enough to receive it (about 2-6hrs depending on temperature and humidity).
- Additional coats are optional and depend on the water head and substrate conditions.
- The final coat can be smoothed using a trowel after painting.
- When reinforcing is required, Coated Fiber Glass Mesh is embedded between the first two coats (Refer to our technical office).

Precautions:

- Protect the **Serviproof-160 HD** bags (part A) from direct sun rays or any other source of heat before use, this can lead to a very fast setting. Protect the liquid (part B) from frost.
- Never apply more than 3kg/m² for one layer.
- Avoid working on hot substrates.
- Under any circumstances, never re-temper with water.
- Protect the freshly applied material from frost and rain until totally dry.
- After application, **Serviproof-160 HD** should be allowed to self-cure for at least 2 days before any water contact.
- **Serviproof-160 HD** must be protected from direct sun light and excessive wind.
- **Clean the used tools immediately with water before the material hardens.**

Health and safety

Serviproof-160 HD is alkaline and should not come into contact with skin or eyes. Avoid inhalation of dust during mixing and wear safety glasses, dust mask and gloves. If skin contact occurs, wash thoroughly with clean water. Should eye contact occur, rinse immediately with plenty of clean water and seek medical advice.

Storage & shelf life

Serviproof-160 HD should be stored in normal temperature and closed shaded dry area in undamaged original packing. It is recommended to be re-tested after 6 months from the production date.

Technical support

For any technical support, please consult our technical office or representatives.

Check our website for the latest version of the Technical Datasheet.